## POZNAN UNIVERSITY OF TECHNOLOGY



### EUROPEAN CREDIT TRANSFER AND ACCUMULATION SYSTEM (ECTS)

pl. M. Skłodowskiej-Curie 5, 60-965 Poznań

## **COURSE DESCRIPTION CARD - SYLLABUS**

Course name

Flaw detection and inspection of products

Course

Field of study Year/Semester

Materials Engineering 3/5

Area of study (specialization) Profile of study

general academic

Level of study Course offered in

First-cycle studies Polish

Form of study Requirements full-time compulsory

**Number of hours** 

Lecture Laboratory classes Other (e.g. online)

15 15

Tutorials Projects/seminars

**Number of credit points** 

2

**Lecturers** 

Responsible for the course/lecturer: Responsible for the course/lecturer:

Artur Wypych Ph.D.

## **Prerequisites**

The student has basic knowledge of physics and materials science. Has the ability to think logically, to use information obtained from the library and the Internet. Understanding the need to learn and new knowledge gaining.

## **Course objective**

Knowledge the methods of inspection and non-destructive testing

# **Course-related learning outcomes**

Knowledge

- 1. Student should characterize various types of destructive and non-destructive testing methods. [K\_W02, K\_W03, K\_W07, K\_W08]
- 2. Student should select the parameters of destructive and non-destructive testing processes. [K\_W07, K\_W10, K\_W16]
- 3. Student should define the basic defects occurring in the thermally sprayed coatings.  $[K_W10, K_W12]$

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4. Student should define the basic defects occurring in the joints. - [K W10, K W12]

#### Skills

- 1. Student is able to use devices for testing the quality and controlling bonded joints. [K\_U01, K\_U05, K\_U12]
- 2.Student is able to choose the initial conditions of the research processes. [K U08, K U21]
- 3. Student is able to interpret the obtained results. [K\_U07, K\_U09, K\_U21]

### Social competences

- 1. The student is able to work in a group. [K K01, K K03, K K04]
- 2. The student is aware of the role of the bonding research and control processes in the modern economy and for society. [K\_K06, K\_K07]

### Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows:

Lecture: pass on the basis of a test consisting of 5 general questions (pass if the correct answer to at least 3 questions: <3 = ndst, 3 = dst, 3,5 = dst+, 4 = db, 4,5 = db+, 5 = bdb) carried out at the end of the semester.

Laboratory: Assessment based on an oral or written answer concerning the content of each performed laboratory exercise, a report on each laboratory exercise according to the instructions of the laboratory teacher. In order to pass the laboratories, all exercises must be passed (positive grade from the answers and the report).

### **Programme content**

### Lectures:

- 1. Destructive and non-destructive methods of testing products.
- 2. Defectoscopy and technical control methods.
- 3.Industrial radiography, ultrasonic, magnetic and penetration defectoscopy, eddy current methods: physical basics, testing methods and techniques, defect detection and factors affecting it, advantages and limitations, apparatus, elements of the inspection process, application.
- 4. Comparison and principles of selection of non-destructive methods of product control.

#### Laboratories:

- 1. Ultrasonic defectoscope construction and application.
- 2.Ultrasonic defectoscopic research methods and defect detection with their help.

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- 3. Measurement of product thickness with ultrasonic methods.
- 4. visual examination of bonded joints.
- 5. Interpretation of radiographs.
- 6. Inspection of products using magnetic defectoscopy methods.
- 7. Examination of the quality of welds by penetration methods.

# **Teaching methods**

- 1. Lecture: multimedia presentation, presentation illustrated with examples given on the blackboard.
- 2. Laboratory exercises: practical exercises, carrying out experiments, discussion and processing the results in the form of a report

# **Bibliography**

### Basic

- 1. Wybrane metody badania materiałów, Senczyk D., Wyd. Politechniki Poznańskiej, Poznań, 1988
- 2. Badania nieniszczące. Podstawy defektoskopii, Lewińska-Romicka A., WNT, Warszawa, 2001

### Additional

- 1. Wybrane metody badania materiałów, Senczyk D., Wyd. Politechniki Poznańskiej, Poznań, 1988
- 2. Badania nieniszczące. Podstawy defektoskopii, Lewińska-Romicka A., WNT, Warszawa, 2001

### Breakdown of average student's workload

	Hours	ECTS
Total workload	60	2,0
Classes requiring direct contact with the teacher	35	1,0
Student's own work (literature studies, preparation for	15	1,0
laboratory classes/tutorials, preparation for tests/exam, project preparation) <sup>1</sup>		

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<sup>&</sup>lt;sup>1</sup> delete or add other activities as appropriate